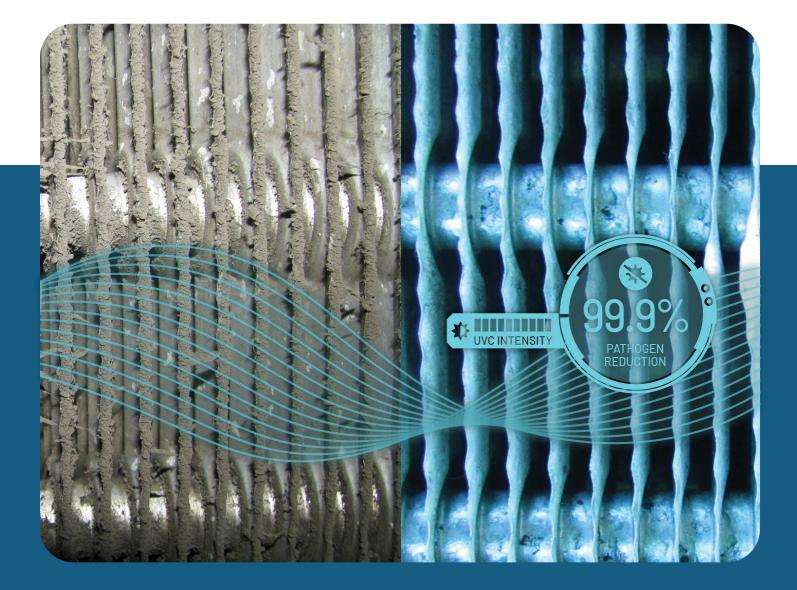


The Efficacy of UVC in HVAC Systems



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Why is Airborne Disinfection and IAQ Important?

We live in a world where potential airborne infection and poor air quality is no longer acceptable. Whether respiratory illness or pollution, airborne disinfection has become critical to our everyday safety, including as a proven solution for minimizing the threat of COVID-19. When disinfecting the air within our buildings, there are three established, peer reviewed, scalable solutions available: ventilation, filtration, and UVGI. These three solutions are also proven solutions for improving indoor air quality (IAQ).

The dangers of poor IAQ are also firmly established. Facility owners and managers know all too well that airborne infection and poor indoor air quality can result in adverse health effects leading to lost productivity and revenue, not to mention possible litigation. Infection and poor indoor air quality is especially of concern within places where there are a large number of vulnerable occupants, places like schools, commerical offices, assisted living facilities, and hospitals.

According to the EPA, "pollutants in our indoor environment can increase the risk of illness." There is siginificat scientific and anecdotal evidence that rank indoor air pollution as an important environmental health problem. Even well-run buildings can experience episodes of poor indoor air quality that can significantly influence rates of respiratory disease, allergy and asthma symptoms. ASHRAE sites the heating, ventilating and air conditioning (HVAC) system as a pathogen amplifier and source.



"Even well-run buildings can experience episodes of poor indoor air quality that can significantly influence rates of respiratory disease, allergy and asthma symptoms."

Indoor air quality is also a key component of the U.S. Green Building Council LEED-IEQ rating system. It includes the reduction of "the quantity of indoor air contaminants that are odorous, irritating and/or harmful to the comfort and wellbeing of installers and occupants."

Relationship of IAQ to HVAC Systems

In all situations where IAQ is deemed a problem, three factors are present: a source of the contamination, susceptible occupants, and a mechanism to transport the contaminants. The sources of contamination come from the building, building furnishings, its occupants and the outdoors; the susceptible occupants are individuals occupying the building; and the HVAC system that circulates large volumes of air throughout the building is the primary transport mechanism. It may also be the source of contamination.

HVAC coils and drain pans present a viable environment for exponential growth of pathogens. The EPA and World Health Organization are just two organizations that have identified a building's mechanical system as a source of pollutants and microbial contamination. According to the World Health Organization, approximately 30% of all commercial buildings have significant IAQ problems, and ventilation systems are implicated in the spread of infection and pollutants.

A report to the U.S. House of Representative's Subcommittee documented that mold can cause respiratory infections (including nosocomial infections) due to the inhalation of the fungus Aspergillus. It ties outbreaks of hypersensitivity pneumonitis directly to exposure from mold-contaminated ventilation systems.

The NIOSH study found that when "a building has poor drainage in the pans underneath the air conditioning coils, there is a 160% increase in the risk of multiple work-related respiratory symptoms." If there is debris in the air intake of the building, there is a 100% increase in risk for these multiple building-related respiratory symptoms that may also indicate serious respiratory disease or sensitization, such as asthma." The study also found that airborne fungi, volatile organic compounds (VOCs) and specific organic chemicals have been related to symptoms such as wheezing, shortness of breath, tight chest and cough.

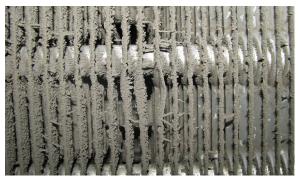
The Microbiology of HVAC Biofilm

So what's going on in the HVAC system? Air conditioning coils are the source of accumulation of biofilm that adheres to the fins of the coil. Biofilms are composed of different microorganisms adhering to surfaces and producing polysaccharides, proteins and nucleic acids. This material allows the biofilm to stick together and develop attached communities. They are attached primarily to the coils and drain pans. Biofilms also provide protection to the microorganisms from penetration of outside agents such as the antimicrobial agents that facility managers may use to try to destroy them.

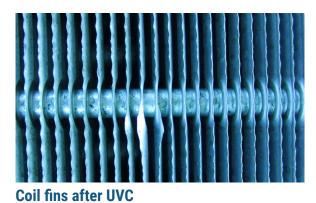
The biofilms themselves give off products of metabolism known as VOCs and microbial volatile organic compounds (MVOCs), which have been found to play a major role in Sick Building Syndrome, eliciting building occupant complaints that range from irritation, watery eyes and headaches, to more severe allergy and asthma responses. In addition, many of the biofilm organisms growing on the coil and in drain pans of HVAC systems are known opportunistic organisms causing infections.



Biofilm on coil and in drain pan



Fouled evaporator coil fins



The list below identifies some of the many microorganisms found in HVAC biofilm within mechanical systems.

GRAM NEGATIVE BACTERIA		
ENTERIC ORGANISMS	PSEUDOMONAS-RELATED ORGANISMS	
Serratia marcescens	Pseudomonas aeruginosa	
Klebsiella pneumoniae	Pseudomonas sp.	
Klebsiella sp.	Flavobacterium sp.	
Enterobacter aerogenes	Aeromonas	
Enterobacter sp.	Acinetobacter	
Salmonella typhimurium	Achromob vacter sp.	

FUNGI
Aspergillus
Alternaria
Streptococcus
Chaetonium
Cladosporium
Fusarium
Gliocladium
Memnoniella
Penicillium

GRAM POSTIVE BACTERIA

Staphylococcus

Bacillus

Streptococcus

The air can also play a major role in the transmission and dispersal of microorganisms, and building HVAC systems have been found to be a transport mechanism. One cough can produce over 3000 droplet nuclei, and sneezing generates tens of thousands droplet nuclei, which can spread to individuals up to 10 feet away[2]. These small, infectious droplets nuclei, generally less than 5 μ m or less, can remain suspended in the air and disseminated by air currents to be inhaled by a susceptible host.

"One cough can produce over 3000 droplet nuclei, and sneezing generates tens of thousands droplet nuclei, which can spread to individuals up to 10 feet away"

Bioaerosols have been revealed to cause certain human diseases, such as tuberculosis, Legionnaires' disease and different forms of bacterial pneumonia, coccidioidomycosis, influenza, measles, and gastrointestinal illness.[3][4] In fact, the WHO clearly states that "Legionella pneumophilia, the organism responsible for legionellosis (Legionnaires' disease; Pontiac fever), can become airborne during the evaporation of water droplets from air conditioning cooling towers and subsequently may be inhaled by building occupants. A case cited in a study from the Center for Health Design (CHD) traced an outbreak of Methicillin-resistant Staphylococcus aureus (MRSA) to a hospital ventilation system.[5] The World Health Organization (WHO) further concurs with the idea that many infections are transmitted through the air saying, "Some nosocomial infections are due to airborne microorganisms" and there is increasing evidence that pathogenic aerosols propagate via airborne transmission.

The Relationship of Energy Efficiency and Biofilm

Biofilms also have a detrimental effect on HVAC equipment. Its sticky surface enables dirt to adhere to the metal, insulating the metal from the air and reducing the coil's ability to cool the air passing over the fins. The biofilm also blocks the spaces between the fins reducing the airflow, thus raising the static pressure. To maintain the building at the desired temperature, the fans have to work harder. The chilled water temperature may be lowered, making the chiller and compressor work more, resulting in increased energy costs. Mechanical engineers know that HVAC systems account for an estimated of 40-60% of energy use in buildings. When you consider that fouled coils can add another 30% [6] to building energy costs, while producing 10% less cooling, performance and energy efficiency become key factors in the bottom line.[7]

The Efficacy of UVC in Eliminating HVAC Biofilm

History of UVC – Ultraviolet C band, also known as ultraviolet germicidal irradiation (UVGI), in the form of germicidal lamps has been in existence for over 100 years. In 1903, the Nobel Prize was awarded to Niels Ryberg Finsen for his work in the field, and over the last century, there has been a tremendous amount of research dedicated to the subject matter. [8-20] In the 1930s, research focused on controlling infectious pathogens in medical facilities. UVC was found to effectively kill Mycobacterium tuberculosis, the causative agent of tuberculosis as well as other microorganisms such as mycoplasma, viruses and fungi. Since the mid-20th century, UVC has been used for medical and food processing sanitizing applications as well as drinking and wastewater disinfection.

Surface Decontamination

The effectiveness of UVC for surface decontamination in HVAC systems was documented in a 2001 study titled, "Effectiveness of Germicidal UV Irradiation for Reducing Fungal Contamination within Air-Handling Units," in the Journal of Applied and Environmental Microbiology.[20] The study, conducted in a 286,000 sq. ft. office building, found that UVC light fixtures were effective in reducing fungal contamination within air handling units.

With the proper intensity and exposure time, UVC is effective at destroying or inactivating many microorganisms.[21-31] Listed in the table below are the required doses to inactivate common surface microorganisms.[12] The higher the concentration of organisms, and/or the greater their tolerance to germicidal UVC energy, the higher the dose required to achieve inactivity.[32] Dose is defined as $(\mu W \cdot s/cm2) = (intensity) \times (exposure time)$. Intensity is defined as the power of electromagnetic radiation incident on a surface, typically reported in microwatts per square centimeter ($\mu W/cm2$).

"With the proper intensity and exposure time, UVC is effective at destroying or inactivating many microorganisms."

To prevent the growth of microorganisms on the cooling coil, Steril-Aire recommends a minimum UVC intensity of 750 μ W/cm² should be maintained on all portions of the evaporator coil at all times; which requires that the UVC lamps remain on 24/7. With sufficient intensity and exposure time, UVC will prevent the growth of any mold or biofilm on the cooling coil and drain pan of HVAC systems.

The table to the right provides a partial list of microorganisms found in cooling coils and drain pans and the irradiance of UVC energy (μ W·s/cm2) required to destroy 90.0% of the microorganisms.[12,32,33]

MICROORGANISM	D ₁₀ DOSE (μW·s/cm2)
Acinetobacter	5,500
Aspergillus flavus spores	60,000
Aspergillus glaucus spores	44,000
Aspergillus niger spores	132,000
B. subtilis	5,800
B. subtilis spores	11,600
Cladosporium	26,000
Escherichia coli	3,000
Fusarium spores	24,300
Mucor mucedo	33,800
Penicillium digitatum	44,000
Penicillium expansum	13,000
Penicillium roqueforti	13,000
Pseudomonas aeruginosa	5,500
Rhodotorula	48,600
Serratia marcescens	2,420

Airborne Contamination Control

According to a report issued June 24, 2009 by ASHRAE, airborne transmission of diseases through heating and air conditioning systems may be much more common than previously thought. ASHRAE cites UVC as one of the control strategies that may help avoid transmission. "While the long-standing public health view is that transmission of influenza occurs through direct contact or large droplets, newer data suggests it also occurs through the airborne route." In a press release announcing the findings, ASHRAE president Gordon Holness announced, "HVAC systems may contribute far more to transmission of the disease." [34,35]

In buildings requiring general air cleaning and where there are four to six air changes per hour, UVC lamp systems installed in the air handlers can reduce contaminant levels below that which affects most people. Where a high level of infection control is needed for hospital and medical environments, germicidal UVC can successfully deliver contaminant destruction rates of 99+ percent, properly applied in combination with high air exchange rates of typically 15-20 air changes per hour or more.[36,37]

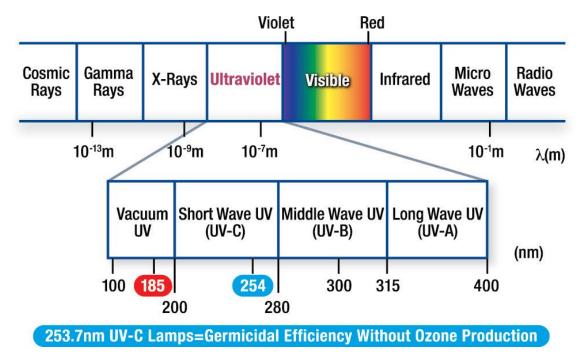
Airborne contamination comes from a variety of sources. Contaminants may be introduced to a building by an infected building occupant releasing viruses or bacteria which is recirculated through the building by the air handling system.[38] It may originate from an act of bioterrorism or from outside bacterial contamination (as occurs with Legionnaires' disease). It may also originate from the HVAC system itself from the biofilm on the cooling coil and in the drain pan. Excess bacteria and fungi in the air increases the likelihood of affecting building occupants and can also contaminate surfaces and products that reach the marketplace such as food and beverage products. Contaminated food and beverage products can lead to consumer illness, costly product recalls and reduced shelf life.[39]

Contaminants not Addressed by UVC

Non-organic contaminants that are not addressed by UVC include dust, lint, ash and other particulates. To eliminate these contaminants, particulate filters are required. UVC complements the use of particulate filters in HVAC systems and helps extend the service life of these filters if positioned downstream of the UVC. UVC does not take the place of particulate air cleaning devices.[40]

How UVC Works

Ultraviolet germicidal irradiation (UVGI) is a sterilization method that utilizes ultraviolet (UV) energy at a wave length of 253.7 nm to break down microorganisms or inactivate viral, bacterial, and fungal species. UVC irradiation alters the molecular bonds within the ability of DNA of a microorganism, thereby destroying them, rendering them harmless or prohibiting growth and reproduction.



UVGI provides a highly effective method of destroying microorganisms. The recirculating air in HVAC systems creates redundancy in exposing microorganisms to UV ensuring multiple passes so that the light energy is effective against large quantities of pathogens.

"For the most effective microbial control, UVC should be installed on the supply side of the system, downstream from the cooling coil and above the drain pan."

For optimum performance in the HVAC environment, Steril-Aire recommends the UVC device should be manufactured to deliver output of nine microwatts per linear inch of glass measured from a distance of one meter, tested at an air velocity of 400 fpm (feet per minute), and situated in a temperature of 50° F. This information is critical because UVC output declines over time, reaching a half-life after 9,000 operating hours or slightly over one year when running on a 24/7 basis. It is necessary to start at a high enough output, based on microwatts per linear inch of glass, to ensure adequate output will be maintained throughout the service life of the device. Otherwise, the device may not be able to maintaineffective microbial control.

For the most effective microbial control, UVC should be installed on the supply side of the system, downstream from the cooling coil and above the drainpan. This location provides more effective biofilm and microbial control than induct UVC installations because the UVC irradiates the contaminants at the source and delivers simultaneous cleaning of surface and airborne microorganisms. The following photos clearly demonstrate the ability of high output germicidal UVC to remove biofilm deep in the coil fins and eliminate microbial activity. This type of successful microbial growth removal was achieved in a matter of days.

Case Studies and Peer-Reviewed Data

The effectiveness of high output, systems-engineered UVC in HVAC systems to remove biofilm growth and reduce airborne pathogens has been documented with anecdotal and scientific evidence. Studies and research have been performed demonstrating the efficacy of actions of germicidal UVC and its applications.

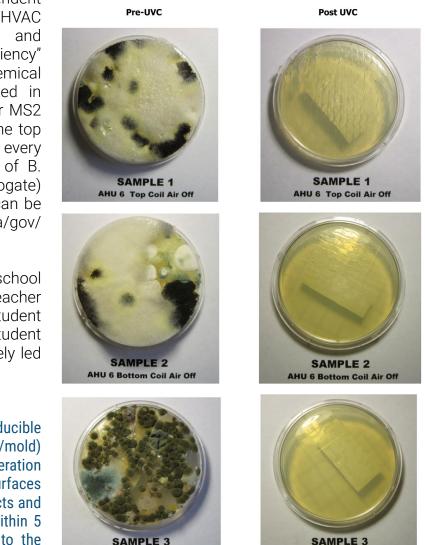
Case study #1: Muskogee Community Hospital (OK) installed UVC in 77 air handling units that serve patient areas and in 7 ceiling-mounted devices specially designed for after-hours disinfection of the surgical and procedural areas. The Muskogee Community Hospital president states they have achieved a "zero" HAI rating.

Case study #2: The U.S. Environmental Protection Agency's (EPA) National Homeland Security Research Center Technology and Testing Evaluation Program engaged RTI

International to conduct an independent performance test to evaluate HVAC in-duct ultraviolet light systems and the "biological inactivation efficiency" of aerosol, bioaerosol and chemical challenges. The installation resulted in no viable S. marcescens bacteria or MS2 viruses downstream of the coils. The top UVC manufacturer outperformed every company tested in the irradiation of B. atrophaeus (an Anthrax spore surrogate) at 96.5% efficiency. The full study can be found on the EPA site at www.epa/gov/ NHSRC/news100406a.html.

Case study #3: A California preschool documented a 50% decrease in teacher absenteeism, 25% decrease in student absenteeism and improved student performance. These results ultimately led to increased school funding.

Contact plates facilitate easy and reproducible surface microbial (bacteria, yeast/mold) testing. The plates are used for enumeration of microorganisms on environmental surfaces such as cooling coil fins, drain pans, ducts and registers. Typical mold results found within 5 days of incubation are demonstrated to the right.



SAMPLE 3 AHU 6 Condensate Pan

AHU 6 Condensate Pan

Case study #4: The Florida Hospital system of Orlando, FL was able to eliminate more than 200 coil cleanings per year with tremendous labor and chemical cost savings with mold completely eliminated downstream of the HEPA filters. After the UVGI installation, worker complaints of coughing, sneezing and watery eyes abated.

Case study #5: A newly published peer-reviewed abstract[41] documents the effectiveness UVGI in reducing ventilator-associated pneumonia (VAP) in a neonatal intensive care unit (NICU). The study was performed at the Buffalo Department of Pediatrics, Neonatology, Women and Children'sHospital of Buffalo (NY) over 2.5 years. The microorganisms found in

the HVAC system included Pseudomonas, Klébsiella, Serratia, Acinetobacter, Staphylococcus aureus and Coagulase-negative Staphlococcus species. The study showed a greater than 5 Log (that's 99.999%) microbial load reduction per square centimeter of HVAC coil in just 6 days! The study finding also included a decrease in antibiotic use in NICU highrisk patients. The Women and Children's Hospital of Buffalo has realized a significant reduction in direct costs and 3rd party charges.



Case study #6: The cleanliness of UVC-treated coils at Robbinsdale Area School District 281 with a K-12 student population of 13,000 was verified by petri dish testing of samples from coils surfaces. They state that "there has been a decline in respiratory illnesses since the renovation."

Case study #7: A 7 ½ year study conducted in the In Vitro Fertilization Cleanroom Laboratory of the Lehigh Valley Hospital and Health Network found that the use of ultraviolet C or "UVC" lights installed in the HVAC system had a clinically significant impact on clinical pregnancy rates (CPR). In presenting the findings at the annual meeting of the American Society for Reproductive Medicine (ASRM), Kathryn C. Worrilow, Ph.D. reported that the + beta and CPR increased by an average of 17.8% and 18.2%, respectively, following 10 of the 13 change-outs of the Steril-Aire UVC Emitters over the test period.

Case study #8: A recent study was published by the Laboratory of Biological Agents, Laboratory of Physical Agents – ISPESL Occupational Hygiene department of Italy outlining the efficacy of UVC Emitters in inactivating the spore of Aspergillus fumigatus in an experimental setting. This test indicated a 90% kill rate of this potentially harmful mold (occupational risk group 2, DLgs 626/94; European Directive 2000/S4/CE).

Case study #9: A double-blind multiple crossover study was performed in Montreal, Canada to assess the effect of UVGI installed in office ventilation system and the effect on workers' health and well-being. The use of UVGI resulted in 99% reduction of microbial and endotoxin concentrations on irradiated surfaces within the ventilation systems. Over a 12 week period, the 771 participants reported a reduction in overall sickness by 20% and a 40% drop in breathing problems. The results, both scientific and anecdotal, provide powerful evidence about the causal role of biofilm in contributing to building occupant health and safety. Germicidal UVC is a reasonable control strategy.

ASHRAE Position

Chapter 62, titled "Ultraviolet Air and Surface Treatment." in the ASHRAE handbook is significant because it reflects the acceptance and understanding among HVAC and facility professionals of the proven benefits of UVGI in HVAC systems. As summarized on the ASHRAE web site, the chapter "includes a review of the fundamentals of UVC germicidal energy's impact on microorganisms; how UVC lamp systems generate germicidal radiant energy; common approaches to the application of UVGI systems for upper-air room, induct, and surface cleansing; and a review of human safety and maintenance issues." [42]



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Sustainable solutions for healthier buildings

Founded in 1994 after a decade of intensive research and development, Steril-Aire launched an industry with its multi-patented UVC devices that are systems-engineered specifically for the cold, moving air of an HVAC system.

Today, Steril-Aire remains the unrivaled leader in IAQ improvement in residential and commercial heating, ventilating, air conditioning and refrigeration systems. All products are manufactured in an ISO 9001:2015 and ISO 14001:2015 facility.

From reducing energy consumption and controlling costs, to optimizing both human and mechanical productivity, IAQ solutions from Steril-Aire pay measurable dividends to your bottom line.



Steril-Aire has been awarded numerous patents and has earned a variety of awards for innovation and for its proven ability to improve HVAC system cleanliness and efficiency, building comfort and energy conservation, while solving a variety of operational problems. We invite you to learn how our broad range of products can help you.



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